



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4704-041
Job Sheet 172180



Part No: D4704-041

Job Qty: 3 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/28/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 12.10.16 AS PER DWG
REV.A DD VERF:JFS IPP REV:C 17.01.11AS PER DWG REV.B PRELIM DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	3 pcs	2/27/18	2/27/18	0.00	0.00	Packaging1-5		
120	Small Fab	3 pcs	2/28/18	2/28/18	0.00	0.93	Small Fab-7		
130	QC	3 pcs	2/28/18	2/28/18	0.00	0.00	QC5		
140	Packaging	3 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		
150	QC21-SA	3 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4708-1	Lanyard	3 Ea (1 ea)	90-Start up Operation	
D4709-1	Spring Clip	6 Ea (2 ea)	90-Start up Operation	
D4711-041	Expandable Pin Assembly, Modified	6 Ea (2 ea)	90-Start up Operation	
MS20613-4C8	Rivet	6 Ea (2 ea)	90-Start up Operation	
MS20613-4C7	Rivet	6 Ea (2 ea)	90-Start up Operation	



Container No: S049632



Part: D4704-041

Job No: 172180

Serial No/Batch: S049632

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/09/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4708-1	3	10	5
Allocated Container Detail				
Qty	Container No	Location		Init
5	S044989	start up stores/pkg-1		_____
D4709-1		6	19	10
Allocated Container Detail				
Qty	Container No	Location		Init
1	F161874	start up stores/pkg-1		_____
9	S049477	start up stores/pkg-1		_____
D4711-041		6	6	5
Allocated Container Detail				
Qty	Container No	Location		Init
5	S043868	start up stores/pkg-1		_____
MS20613-4C7		6	172	10
Allocated Container Detail				
Qty	Container No	Location		Init
10	S049475	start up stores/pkg-1		_____
MS20613-4C8		6	124	10
Allocated Container Detail				
Qty	Container No	Location		Init
10	S049476	start up stores/pkg-1		_____
Part Specifications				
Specifications could not be found.				

Plex 3/9/18 10:59 AM Dart.Gagnon.Michelle